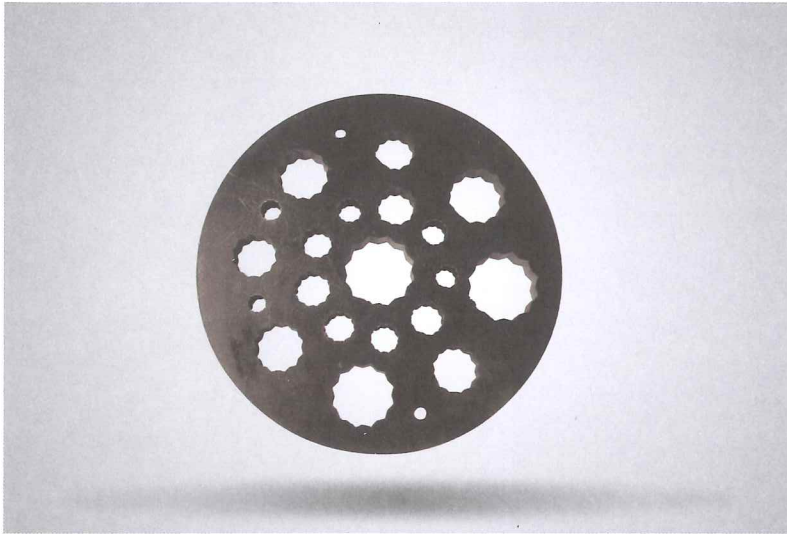


Universal Chra Assembly Plate



JRONE NO

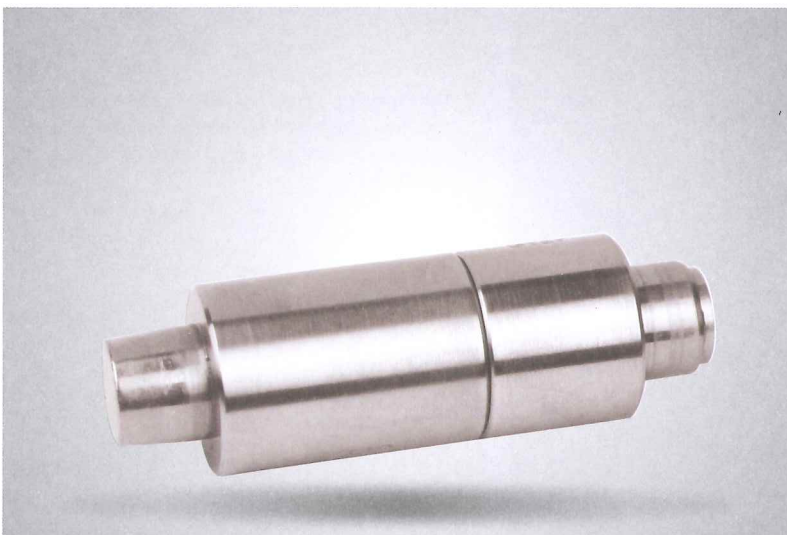
9000-010-001

OEM

MOST MODEL

The Universal Chra Assembly Plate is used to correctly restrain the Chra assembly when torquing the shaft locknut. Always tighten the shaft nut to the correct torque values.

GT Series Spiral Ring Inserting Tool



JRONE NO

9020-010-001

OEM

USE WITH GT15-25

The Spiral Ring Tool is designed to protect the bearing bore and the Spiral Ring during assembly

K03/04 Series C-Clip Inserting Tool



JRONE NO

9020-030-001

OEM

USE WITH K03/K04

The insert tool is designed to ensure easy assembly of the K03/04 C-Clips.

IHI Retaining Ring Insert Tool



JRONE NO

9020-040-001

9020-040-002

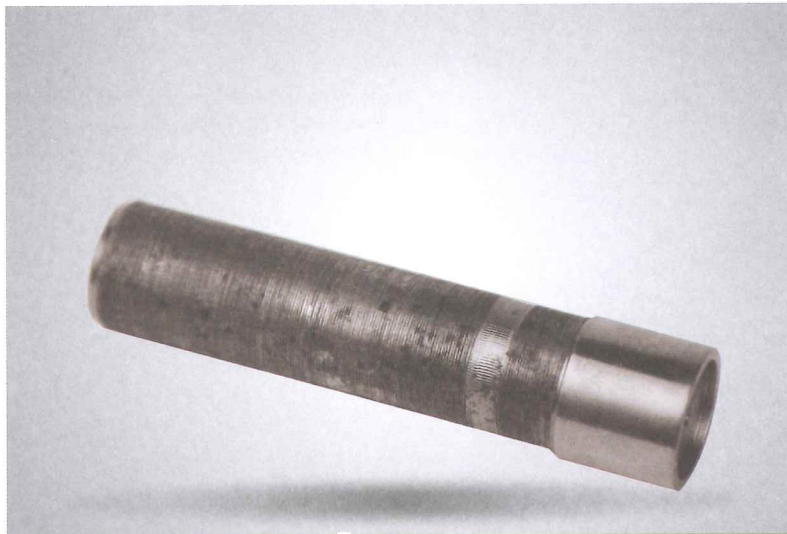
OEM

USE WITH RHF4

USE WITH RHF5

The Retaining Insert Tool is designed to press the retaining ring in right place, ensuring even pressure is applied around the ring to help fit it squarely in the bore.

IHI BI-Metallic Thrust Washer Tool



JRONE NO	OEM
9020-040-003	USE WITH RHF4/RHF5
9020-040-004	USE WITH RHF5/RHF55
9020-040-005	USE WITH RHF3

The Inserting tool is designed to be able to press the BI-Metallic washer into its correct locating accurately.
Available for RHF3, RHF4 and RHF5.

BV Series Nozzle Ring Sleeve Tool



JRONE NO	OEM
9030-030-001	D35.3MM-BV39
9030-030-002	D38.2MM-BV39
9030-030-003	D31.8MM-BV35
9030-030-004	D41.1MM-BV50
9030-030-005	D31.8MM-BV35
9030-030-006	D39.1MM-BV43
9030-030-007	D42.9MM-BV50
9030-030-008	D45.6MM-BV50

The Nozzle Ring Sleeve Tool is designed to remove/replace the various sleeves holding the BV series of Nozzle Ring on place. It is inserted into the 3 slots and unscrewed clockwise from the exhaust outlet side.

GT Series Nozzle Ring locating Tool



The locating tool is designed to correctly align the Nozzle Ring assembly before tightening the retaining screws.

JRONE NO	OEM
9030-010-001	D41.1MM-GT1544V
9030-010-002	D45.4MM-GT1852V
9030-010-003	D45.4MM-GT1549V
9030-010-004	D45.4MM-GT1749V
9030-010-005	D55MM-GT2052V
9030-040-001	D41MM-RHF4V

Piston Ring Assembly Tool(Turbine End)



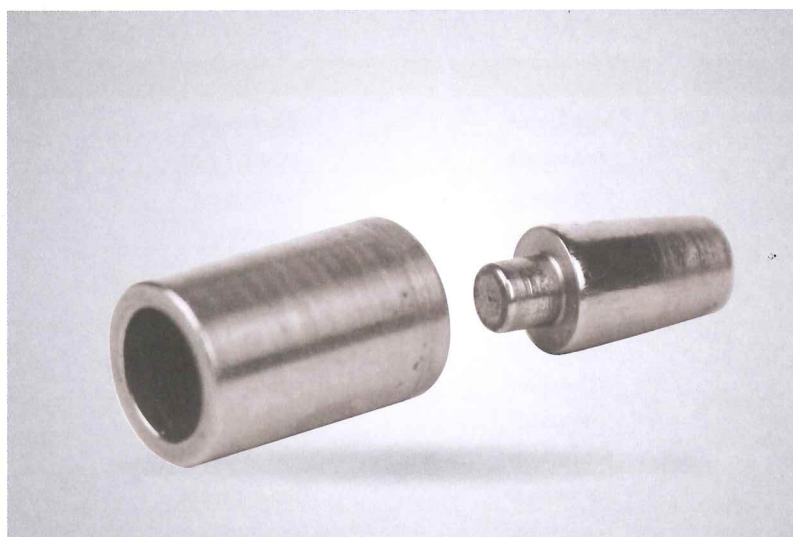
The Piston Ring Assembly tool is designed to prevent piston rings becoming overstressed during assembly, The tool ensuring an accurate fit and the correct sealing performance, which in turn leads to a higher quality product.

JRONE NO	OEM
9040-010-001	GT15-25 TURBINE END
9040-010-003	GT37/GT40/GT42/GT45 TURBINE END
9040-010-007	GT12 TURBINE END
9040-010-008	T300 TURBINE END
9040-020-002	H1C/HX50 TURBINE END
9040-020-003	HY55/HY55V/4LF TURBINE END

JRONE NO	OEM
9040-030-001	BV/KP35-39 TURBINE END
9040-030-002	K03/4 TURBINE END
9040-030-003	K24/K27/K31 TURBINE END
9040-040-002	RHF3 TURBINE END
9040-040-006	RHC7 TURBINE END
9040-040-007	RHF3 TURBINE END
9040-040-008	RHF4 TURBINE END
9040-040-009	RHF55 TURBINE END
9040-040-010	RHC6 TURBINE END
9040-050-001	TD02 TURBINE END
9040-050-006	TF08L TURBINE END

JRONE NO	OEM
9040-060-001	CT9/ RHF3 TURBINE END
9040-060-002	CT12 TURBINE END
9040-060-003	CT26 TURBINE END
9040-070-001	S300 TURBINE END
9040-070-008	S4DS TURBINE END
9040-070-009	S100 TURBINE END
9040-070-010	S2B TURBINE END
9040-070-011	S200G TURBINE END
9040-070-012	S400 TURBINE END
9040-080-002	HT10 TURBINE END
9040-090-001	C14 TURBINE END

Piston Ring Assembly Tool(Compressor End)



The assembly tool is designed not to over-stretch the piston ring on assembly.
Various models are available.

JRONE NO	OEM
9040-010-004	GT15-25 COMPRESSOR END
9040-010-005	TB25 COMPRESSOR END
9040-010-006	GT42 COMPRESSOR END
9040-020-004	H1C/H1E COMPRESSOR END
9040-030-004	BV39/BV35 COMPRESSOR END
9040-030-005	K14/16 COMPRESSOR END
9040-030-006	K24/276 COMPRESSOR END
9040-040-003	RHB4/RHB5 COMPRESSOR END
9040-040-004	RHF4 COMPRESSOR END
9040-040-005	RHF55 COMPRESSOR END
9040-050-002	TD025 COMPRESSOR END
9040-050-003	TF035/TD04 COMPRESSOR END

JRONE NO	OEM
9040-050-004	TD05/TD06 COMPRESSOR END
9040-050-005	TD08/TF08 COMPRESSOR END
9040-060-004	CT9 COMPRESSOR END
9040-060-005	CT12 COMPRESSOR END
9040-060-006	CT20 COMPRESSOR END
9040-070-002	S100/S1B COMPRESSOR END
9040-070-003	S200G COMPRESSOR END
9040-070-004	S2B COMPRESSOR END
9040-070-005	S300 COMPRESSOR END
9040-070-006	S4D COMPRESSOR END
9040-070-007	S400 COMPRESSOR END
9040-080-001	HT10/12 COMPRESSOR END